

Alarm 120: Cycle fault

The seal process has been interrupted by a power failure.

Cause

1. The E-stop has been pressed while a sealing cycle was in process.
2. Power was removed while in a sealing cycle.

This alarm is more of a notification to inform of the loss of power during a sealing cycle. More than likely the seal is not good and should be discarded. This is logged within the operation log.



Disconnect all electrical and compressed air sources from the Heat Sealer before doing any maintenance work. Only qualified technicians should perform this work. Improper installation of the components may result in serious personal injury and damage to equipment. Call PackworldUSA Ltd if further information is needed.