

Alarm : Safety gate fault diagnostics.

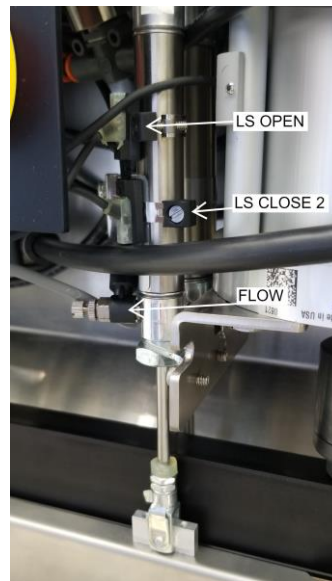
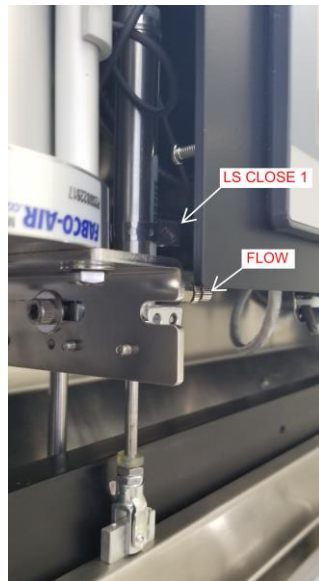
This alarm monitors the safety gate. If the safety gate does not see the down limit switches within time, it will trigger this alarm.

This alarm is controlled by BAR MOVE TMO on the delays screen. MENU\HMI SYSTEM\DELAYS
Value range 0 – 9.999 seconds.

This alarm is disabled when all alarms are disabled.

Cause

1. Limit switch\’s not in the correct position.
Correct the position of the limit switch\’s.
2. No air pressure.
Restore air to the machine.
3. Flow restricted with needle valve.
Adjust flow to desired speed. Both must be adjusted equally so the safety gate closes uniformly.



Disconnect all electrical and compressed air sources from the Heat Sealer before doing any maintenance work. Only qualified technicians should perform this work. Improper installation of the components may result in serious personal injury and damage to equipment. Call PackworldUSA Ltd if further information is needed.