

## **Alarm 109: Modbus fault**

If Modbus is used, a monitor can be employed which will trigger this alarm. This is to notify of a failed data transmission.

Modbus registers.

MC34 – Monitor enabled. This will enable the Modbus monitor.

MC35 – Transmission good. This is turned on at the beginning of the sealing cycle. This will need to be turned off prior to the completion of the data dump from the PLC.

### **Cause**

1. Monitor turned on accidentally. Turn off here: MENU\ALARMS\MODBUS
2. Remote computer not accepting incoming packets. Correct external system.



*Disconnect all electrical and compressed air sources from the Heat Sealer before doing any maintenance work. Only qualified technicians should perform this work. Improper installation of the components may result in serious personal injury and damage to equipment. Call PackworldUSA Ltd if further information is needed.*