

Alarm 37: Temp timeout fault

This is a monitor of the timer for the seal dwell time. If you are getting this alarm, there is a hardware fault that will require a new PLC.

The max time over run is 0.5 seconds.

Cause

System timer failure. Replace PLC and re-insert program to correct.



Disconnect all electrical and compressed air sources from the Heat Sealer before doing any maintenance work. Only qualified technicians should perform this work. Improper installation of the components may result in serious personal injury and damage to equipment. Call PackworldUSA Ltd if further information is needed.